

## **INSTALLATION INSTRUCTIONS**

JKR4002-P BASIC REAR JKR4102-P SPINDLE REAR PJ2002-04 STUBBY REAR

Remove the factory rear bumper from the vehicle. Retain all factory hardware for use in installation of Hanson bumper.





Drill out the fourth hole to the right using a 9/16" drill bit.

Using the stock hardware, hand tighten the bumper mount to the frame to allow for proper vehicle alignment/adjustment.





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Using the supplied 9/16" x 4.5" bolts, mount rear section of bumper to the previously drilled portion of the rear support. Flat washers are used on the outside as shown. The lock washers are used on the inside. Hand tighten bolts at this time.

With bolts still loose, adjust bumper for proper vehicle alignment. Once the bumper is level, secure all side and rear mounting hardware.

